

Installation Instructions

CATALOG #: 200198-300198C

1998-2002 Camaro/Firebird Header and Y Pipe Installation Instructions



LS1 Headers

The installation of the header is straight forward. This install instruction is a brief run down on how to install QTP LS1 F Body Headers and Y pipe.

Remove factory manifolds and Y-Pipe

Remove drain plug and oil filter (Drain Oil)

A drive on lift is highly recommended but can be done with jack stands. If on jack stands you will need to be very high. About 6" taller than a 2 ½ ton pump jack.

Driver Side Header

Insert driver side header from the bottom of the car with the collector facing down. Slide up in by the oil filter area. Like a puzzle but will slide right in.

Passenger Side

Slide the header in. It slides right in. Make sure when you are ready to tighten the header bolts have some one underneath the car to push up the header collector to give clearance from k member and then tighten the header bolts.

Y Pipe

The Y Pipe comes in multiple pieces. Familiarize yourself with the layout on how the y pipe is assembled in the pictures below. The y pipe was design to fit multiple set ups. The install is not an easy one and not recommended for beginners or with out a lift.

The pipes are expanded for a slip fit. Slip the pipe in as needed. It does need to slip in all the way. The factory stamped steel cross is to be removed.

Cut the intermediate pipe down as needed. You can weld the pipes together if you wish. The Cat Y pipe does not come with O2 bungs so you need to purchase O2 ext or have LS1 Edit remove them from the computer.

Tuning is highly recommended. If not could shorten the life of the catalytic converters.



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